November 3, 2015

KAVIAN PETROCHEMICAL CORPORATION · OLEFINE PLANT ·

LETTER OF AUTHORIZATION

Dear Sir,

We, Nippon Pillar Packing Co., Ltd., are pleased to inform you that we have authorized the following company as our export handling company of our products to your company.

We, therefore, would ask you to register this company as our import agent in Tehran and you are kindly requested to submit all your inquiries to the following company only.

RADIN FARAZ CO., LTD.

Unit 102, First Floor, No. 21, Khark St., Between vali-e-asr & Kalej Crossroad, Engelab AVE., 1133933117, Tehran, Iran

Tel: +9821-88714225 Fax: +9821-88714734

This letter of authorization basically remains effective until the end of October 2016 unless we inform you of any change in future.

Yours very truly,

Ryoichi Katsumi, General manager of Overseas division

Rysichi Katsumi

NIPPON PILLAR PACKING CO., LTD.





NIPPON PILLAR MIDDLE EAST FZCO

Unit No.: 133 6EA – Dubai Airport Free Zone, P.O. Box 371455, Dubai – UAE Tel: +971-4-2952907 II Fax: +971-4-2952908 II Email: info@nipponpillar.ae

Date: 22nd May 2018

MEMORANDUM OF UNDERSTANDING

To,

RADIN FARAZ JAM CO. LTD.

Apt. 5, No. 11, Azadegan Alley North Ghaem Magham Farahani St., 1586747516 Tehran, Iran

Sub: Commission payment for supply of Pillar Products to ARYASASOL POLYMERS CO., PO#: 72794 dated 11th March 2018, Total Amount: JPY 3,912,200/-

This Memorandum of Understanding (MoU) is entered into by Nippon Pillar Middle East FZCO, hereinafter referred as "NPME", and Radin Faraz Jam Co. Ltd., hereinafter referred as "Radin" for the purpose to determine about payment of Commission between parties.

- Accompanying free of charge with Nippon Pillar representative to visit ARYASASOL POLYMERS COMPANY site for technical advice whenever ARYASASOL POLYMERS COMPANY requested.
- 2. NPME pays Radin as a commission 10% of the total amount receiving via our Japanese main bank as the ARYASASOL's whole payment.
- 3. The 10% commission payment from NPME will be transferred to Radin using Japanese YEN Currency only.
- 4. The 10% commission payment will be transferred only after approval from our main bank upon providing the invoice copy from Radin.
- 5. The 10% commission payment will not be able to proceed in case of Sanction on Iran with following situations:
- If our main bank refuse to accept the balance 50% payment from ARYASASOL POLYMERS Co.
- If our main bank refuse to make the transaction with any Iranian bank. Then, will make this commission payment in future once sanctions are lifted on Iran.

Signature

Name: Satoshi Maeno

Title: Director

Nippon Pillar Middle East FZCQ

DAFZA, DUBAI

Signature

Title: Managing Director

Radin Faraz Jam Co. Ltd.

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PILLAR/



In The Name Of God

Date: 28nd May 2018

INVOICE NUMBER: 2412

To,

NIPPON PILLAR MIDDLE EAST FZCO #133, 6EA - Dubai Airport Free Zone Dubai - UAE

Sub: Invoice for ARYASASOL POLYMERS Co. (PO#: 72794) for Pillar Products.

Dear Sir,

Japanese YEN 391,220 as Commission charges for ARYASASOL POLYMERS project based on the MOU dated on 11th March, 2018

Bank Details

Account No:802-740-2466227-1 Swift No: SABCIRTHXXX

Iban No:IR070560080274002466227001

Name: Elmira Mollarazi

Yours faithfully,

Authorize Signatory

Radin Faraz Jam Co.

Address: Unit 102, First Floor, No.21, Khark St, Between Vali-e-asr & Kalej Crossrod, Enghelab Ave, Tehran, Iran Tel:+98 2188714225,2188714285 Fax:+98 2188714734

www.RFJCO.com

E-mail:info@rfjco.com

MEETING REPORT

Meeting Date: 31/01/2017

Meeting Time: 11.30 AM to 2.00 PM

Meeting Duration: 2 Hour

Factory Visit: 4.00 PM to 5.00 PM Place: RADIN FARAZ JAM Co.

Attendees:

NIPPON PILLAR MIDDLE EAST FZE

Mr. Satoshi Maeno / General Manager – NPME Mr. Akira Sudo / Manager Overseas Div. - NP

RADIN FARAZ JAM.

Mr. Mohammed R. Asghari / President

Mr. Hamidreza Asghari / Sales Expert & Auther

Ms. Maria / Interpreter

Agenda: To discuss about Iran Business strategy for 2017 and to visit Factory.

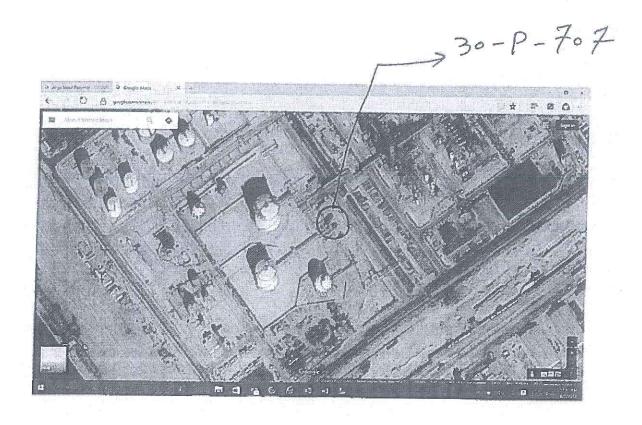
Following points were discussed during the meeting.

- 1. It was agreed for same strategy as KAVIAN for new project from ARYA SASOL Petrochemical.
- 2. RADIN also agreed to work on commission basis for ARYA SASOL Petrochemical.
- We would like RADIN to find and identify the PILLAR Brand Mechanical seals as many as possible at ARYA SASOL Petrochemical and RADIN should ask ARYA SASOL to issue the direct RFQ to NIPPON PILLAR MIDDLE EAST Dubai.
- 4. RADIN has already approached some Industries to supply the PILLAR Mechanical seals, but it was agreed between NPME & RADIN that existing business channel should be applied for BIPC and KARAMANSH and some Other End User to deal through Japanese Trading Co. without involving RADIN.
- 5. RADIN is planning to shift their factory to some other place and will procure one KEMET lapping machine from UK for their new workshop.
- 6. It was agreed for working together with good relationship for new project in Iran and we will make a commission agreement between NPME and RADIN based on the final PO from End User. As agreed we will pay 10% as commission to RADIN on final PO value.

Created By

Zameer D.M.

Business Development Coordinator







In The Name Of God

Date: 28nd May 2018

INVOICE NUMBER: 2412

To,

NIPPON PILLAR MIDDLE EAST FZCO #133, 6EA - Dubai Airport Free Zone Dubai - UAE

Sub: Invoice for ARYASASOL POLYMERS Co. (PO#: 72794) for Pillar Products.

Dear Sir,

Japanese YEN 3,912,000/- as Commission charges for ARYASASOL POLYMERS project based on the MOU dated on 11th March, 2018

Bank Details

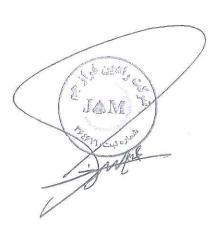
Account No:802-740-2466227-1 Swift No: SABCIRTHXXX

Iban No:IR070560080274002466227001

Name: Elmira Mollarazi

Yours faithfully,

Authorize Signatory Radin Faraz Jam Co.



MEETING REPORT

Meeting Date: 27/11/2016

Meeting Time: 11.00 PM to 1.00 PM

Meeting Duration: 2 Hour Place: RADIN FARAZ JAM Co.

Attendees:

NIPPON PILLAR MIDDLE EAST FZE

Mr. Zameer Dasnadi Mohammed / BDC

RADIN FARAZ JAM.

Mr. Hamidreza Asghari / Sales Expert & Auther

Ms. Nedah / Interpreter.

Agenda: To discuss about KAVIAN order and about Iran Market strategy.

Following points were discussed during the meeting.

- 1. RADIN is participating in Iran Oil Fare Exhibition next year in May and they want PILLAR to be participate in this exhibition through RADIN.
- 2. RADIN want to expand the sales of PILLAR in Iran market and for this they need distributorship agreement contract to make sure the end user that they are genuine PILLAR Distributor agent.
- 3. As per RADIN there is good opportunity to setup the workshop of PILLAR in Iran, as there is only 2 big workshop for Dry Gas Seal refurbishment, one is from BURGMAN and other from Russian brand Zenith.
- PILLARY Goster who represents FLOWSERVE in Iran for Supply & Service. They get Mechanical Seals through Dubai.
- 5. BURGMAN Iran they claim the as agent of EAGLE BURGMANN in Iran, they manufacture Mechanical Seals locally and sell to the Iran Market.
- For JOHN CRANE, also one local company claim as Agent of JOHN Crane and supply the seals importing from India, Dubai and Turkey.
- 7. As per 2009 data, BURGMANN market share was 60%, JOHNCRANE & FLOWSERVE 30% and PILLAR & DELCO only 10%.
- 8. RADIN was approached by LIDERING Mechanical Seals from BARCELONA, Spain to represent their Mechanical Seals to Iran Market. But RADIN has not deiced to go for this offer.
- 9. RADIN will expand their business for IRAQ market for ARBIL Plant and next week Mr. HAMID will meet the procurement Department to register their company as vendor.
- 10. Most of IRAQ companies procure the materials from IRAN.
- 11. As per RADIN most of customer in Iran for FOOD processing industries prefer to have sample piece to make sure them to buy the same items.
- 12. As per RADIN only 20% comprise of FOOD Industries and 80% of Petro Chemical industries in Iran.
- 13. BURGAMAN Pars have their 2 workshops in Iran, one is in TEHRAN and other one is in Mahshaire near BIPC.



16	IM / Management Systems & Strategic Studies				
	Doc Name:	Minutes of Meeting	Page: 1 of 3		
ASPC	Doc No.	IM-MSS-FO-004	Rev: 1		

Rec	ecord Number:				Date: 01.August.2017					
SUB.	JECT:	Technical & Commercial Meeting with N Pillar Middle East FZE company				+1	Time:			
VEN	NUE:					legend:		P = PRESENT A = ABSENT		
DATE	- -				178-4-6-16-16-16-16-16-16-16-16-16-16-16-16-1		Rema	ark:		
No.	Nam	ie & Surname:	P/A	No.	Name & Surname):	P/A	No.	Name & Surname:	P/A
1	ħ	/lr. Khalesi		8	Mr. Nejadsalim			<u>\15</u>		
2		Mr. Azadi	10/15	8	Mr. Asadi			16		
3		Mr. Basiri		10	1			17		
4	Mr. I	Panahi Zadeh		H				18		
5	i i	Ir. Asghari		12	Vist.		*********	19		
6		ir. Zameer		13	Your	-		20		
7	ħ	/Ir. Sasaki	***************************************	14	佐外省省			21		

Abstract of meeting:

Technical & commercial negotiation regarding RFQ-44173 with NIPPON PILLAR MIDDLE EAST FZE.



NIPPON PILLAR MIDDEL EAST FZE

#133 6EA - Dubai Airport Free Zone, P.O. Box 371455, Dubai - U.A.E. Tel: +971-4-2952907 Fax: +971-4-2952908

MEMORANDUM OF UNDERSTANDING

Date: 8.Feb.2017

To:

Radin Faraz Jam Co. LTD Apt.5, No.11, Azadegan Alley North Ghaem Magham Farahani St.,1586747516, Tehran, Iran

Sub: Comission for KAVIAN PETROCEMICAL COMPANY(PKS-941407KA) for Pillar Products.

This Memorandum of Understanding (MOU) is entered into by Nippon Pillar Middle East FZE, hereinafter referred to as "NPME", and Radin Faraz Jam Co.LTD, hereinafter referred to as "Radin" for the Purpose to determine about payment of the commission between parties.

- 1. Accompanying free of charge with Nippon Pillar Engineer to visit KAVIAN PETROCHEMICAL COMPANY Site for Technical Advice whenever KAVIAN PETROCHEMICAL COMPANY requested.
- 2. NPME pays Radin as a commission 10% of the amount receiving via our Japanese bank as the KAVIAN's whole payment.
- 3. The commission payment from NPME to Radin will be using Japanese Yen currency.

Signature:

Tatoshi Maemo

Name:

Name:

Signature:

Title:

Nippon Pillan Widdle East

Radin Faraz jam Co.LTD.



Doc Name:

Doc No.

IM / Management Systems & Strategic Studies Minutes of Meeting Page: 2 of 3 IM-MSS-FO-004 Rev: 1

No.	DESCRIPTION	ACTION BY	Due DATE
1	The Nippon Pillar Middle East FZE confirmed only brand of O-rings changed from CHEMRAZ to MORISEI but material of O-rings is same of original (FFKM) and with same performance.	Diller	
2	As per our end-user requested O-rings must be delivered to ASPC along certificate of compatibility with our product. (C3+) ** For Approval of the Mi-Prawry. PILLAR will provide the Compatibility (end) ruh.	Nippon Pillar Middle East	At the time of delivery
3	Preparations of pump install location in ASPC plant. (plot plan)	Mr. Azadi	done
4	50% after final inspection	Nippon Pillar / ASPC	to be finalized
	By to the series of the series	Do la company de	



Product Data Sheet

ASPC C3+ CUT

PRODUCT DESCRIPTION:

C3+ cut has been manufactured as a byproduct of ethylene plant designed based on TECHNIP technology.

APPLICATIONS:

C3+ used for extraction of 1,3 Butadiene, Propylene...

PRODUCT PROPERTIES:

Typical Vapor Pressure: 14.01 Bara at 45°C.

Typical Density: 0.592 g/cm3

PRODUCT SPECIFICATION:

Component	Min.	Max.	unit	Test method
Acetylene	0.00	0.01	% wt	ASTM D2163
Ethylene	0.01	2	% wt	ASTM D2163
Ethane	5.70	9.69	% wt	ASTM D2163
MAPD	0.38	0.84	% wt	ASTM D2163
Propylene	14.36	21.54	% wt .	ASTM D2163
Propane	1.59	3.59	% wt	ASTM D2163
1,3-Butadiene	29.73	37.93	% wt	ASTM D2163
C4s	11.02	15.42	% wt	ASTM D2163
C5 ~ C9	17.46	29.10	% wt	ASTM D2163
C10+	0.10	5.59	% wt	ASTM D2163
Total Sulfur	0.0	Max. 30	mg/lit-(liquid)	ASTM D 6667

TOXICITY AND SAFETY:

For more detailed information on handling, storage, safety parameters, refer to relevant MSDS of Components.

CONTACT US:

Tehran office: 7th Floor ,No.2551, Kian Tower, (on the corner of Shahid Naseri), Valiasr AVE, Tehran-Iran

Postal code: 1968643111

P.O.Box:15875-8393

Tel: (+9821) 88645201-7, 85920000

Fax: (+9821) 88645193

www.Aryasasol.com

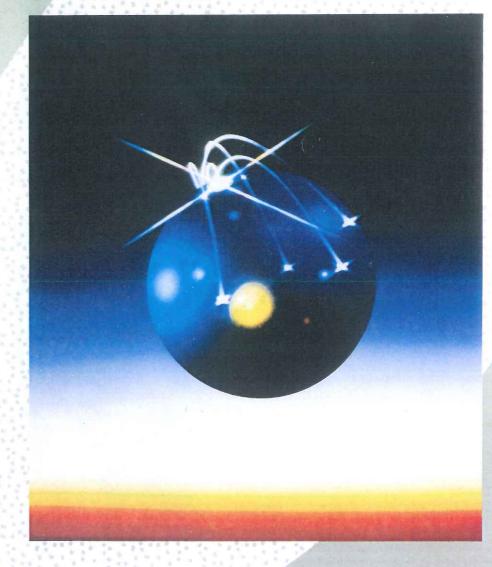
Email: sop@aspcpe.com

Note: this information is based on our current knowledge and experience .in view of many factors that may affect processing and application, this data does not relive processors from the responsibility of carrying out their own tests and experiments, neither does it imply any legally binding assurance of certain properties or of suitability for a specific purpose. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed.

(TEC-PRO-PDS-020 - Ver.7 - Date: 27.Dec.2016)



MECHANICAL



NIPPON PILLAR PACKING CO., LTD.



PILLAR 日本ピラー工業株式会社

NIPPON PILLAR PACKING CO., LTD.

本社·営業本部 〒532-0022 大阪市淀川区野中南2丁目11番48号 TEL06(6305)1941 FAX06(6305)0606 東 京 支 店 〒100-0011 東京都千代田区内幸町2丁目2番2号(富国生命ビル13階) TEL03(3508)1611 FAXO3(3508)1881 横 浜 支 店 〒231-0012 横浜市中区相生町6丁目113番地(オーク桜木町ビル) TEL045(201)1361 FAX045(201)1391 名 古 屋 支 店 〒461-0005 名古屋市東区東桜1丁目4番13号(アイ高岳ビル9階) TEL052(962)7861 FAX052(961)5934 京 都 支 店 T600-8482 京都市下京区堀川通り綾小路下る綾堀川町293番1 TEL075(353)4335 FAX075(353)4336 (堀川通り四条ビル5階)

大阪支店 〒532-0022 大阪市淀川区野中南2丁目11番48号 TEL06(6302)5201 FAX06(6305)0373 神 戸 支 店 〒673-0898 兵庫県明石市樽屋町1番29(日工住友生命ビル9階) TEL078(914)6654 FAX078(914)6643 広島支店 〒732-0827 広島市南区稲荷町4番1号(住友生命広島ビル4階) TEL082(568)2541 FAX082(262)6685 九州支店 〒861-1116 熊本県合志市福原 1 番地 2 5 TEL096(292)4511 FAX096(292)4521

- ◆ 関連会社 ◆ -

関東ビラーエンジニアリングサービス(株) 市 原 TEL0436(25)4160 ビラーサービス販売(株) 堺 TEL072(223)7771 東 京 ピ ラ - ㈱ 川 崎 TEL044(211)6722 ビラーエンジニアリングサービス㈱ 倉敷 TEL086(450)0228 中部ピラーサービス販売㈱ 名古屋 TEL052(678)7715 山県ピラーエンジニアリングサービス㈱ 周南 TEL0834(21)0076 北 陸 ビ ラ ー ㈱ 敦 賀 TEL0770(22)1601



URL http://www.pillar.co.jp/

※このカタログは予告なく変更することがありますのでご了承ください。 ※このカタログに記載している数値は参考値であり、保証値ではありません。



安全に関する を注意

●ご使用の際には、安全に十分ご留意の上 正しくお使いください。

CAT. No.19602I 1512(Kc)1

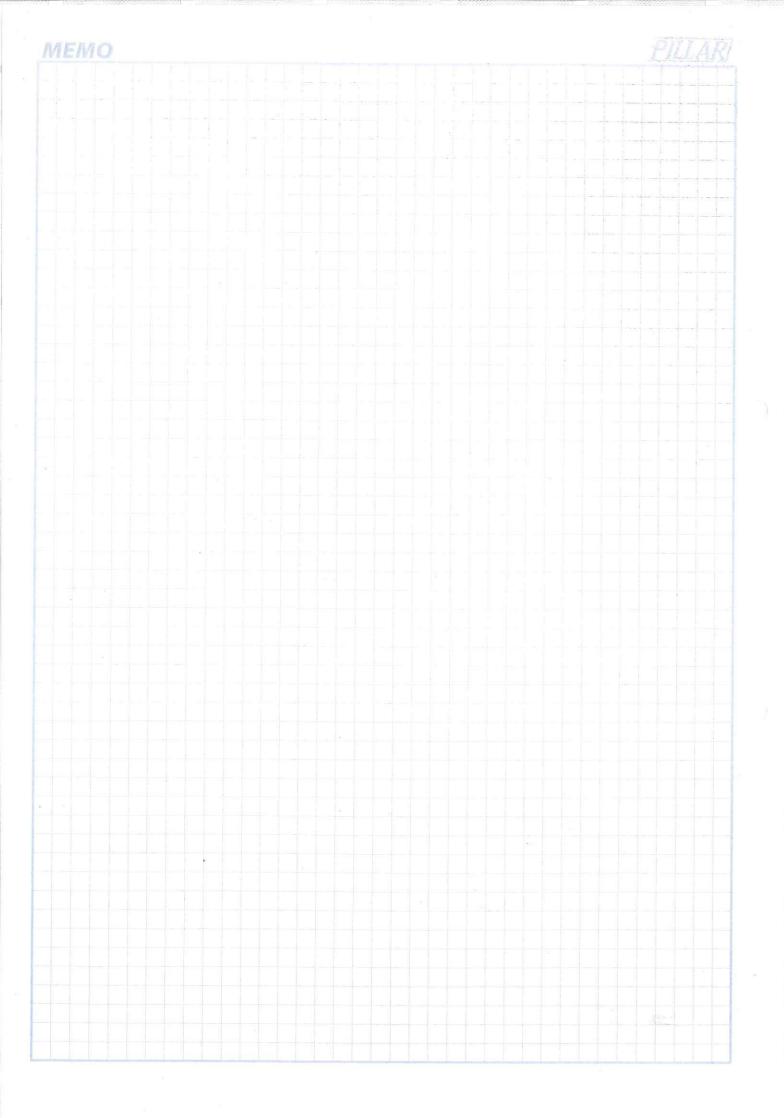
Mechanical Seal

はじめに一

弊社は1924年、船舶用グランドパッキンのメーカーとして創業以来、「技術で奉仕するピラー」をモットーに地道な努力を続け、今日に至っています。この間「流体の漏れを止める」ことに専念し、工業用パッキンの専門メーカーとして、広く産業界に貢献することを理想として研究を進め、多くの製品を開発して参りました。これらピラー製品は自動車、船舶、製鉄、石油、化学、原子力、火力、土木建築からエレクトロニクス、半導体、情報機器等内外の基幹産業に広くご愛顧を頂き、装置、機器の効率化でより一層のエネルギー並びに資源の節約と、省力化による操業コストの低減にいささかなりともお役に立てることに感謝しております。今日の時代の背景として、漏れを止めることの使命はますます重大で、これからの製品開発についてもより高度なシーリング総合技術とサービス体制を駆使し、あらゆる市場ニーズの多様化に応えるとともに、「安全でクリーンな環境づくり」に取組んで参ります。



MEMO





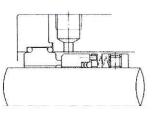
Nippon Pillar has made an effort steadily as maker of marine-use gland packing since its establishment under the motto "Pillar to contribute to the society, using technique". During the period, the company has devoted itself on "Fluid leakage shut-off", and proceeded with the research under the idea to make a contribution to the field of industry as a professional maker for industrial packing, to develop a lot of products. Such Pillar's products have been widely used for main industries in and out of Japan, such as automobile, shipping, steel-making, petroleum, chemical, nuclear, power generation, civil work/building, electronic, semiconductor, infomation system, etc. We thank such products for helping even slightly to save the energy and resources due to increased efficiency in equipment, and to reduce running cost due to labor saving. Making much of mission to shut off the leakage at this era, Nippon Pillar is intended to develop the product, to meet the diversified needs of market, and to build up the safe and clean environment, making full use of the sophisticated general sealing technique and its service network.



TYPE AAU, ABU

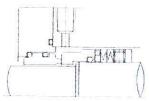


(基本構造) Construction



TYPE AAB, ABB

〔基本構造〕 Construction



ピラーシールで最も歴史が長く、広範な産業で使用されている代表的なアンバランス形シールで す。使用される機器の寸法・構造・用途に対応できるように1形、3形、8形の3種類の形状 の固定環を標準化し、幅広い用途で安定した性能を発揮するようにマルチスプリングを採用し た設計です。

Features

The mechanical seal of this type is a typical un-balance seal of Pillar seals, used for any industries since older times. It uses the standardized stationary seal (3 types: type-1, type-3, type-8) to be compatible to the dimension, construction and application of equipment used, and used multi-spring to demonstrate the stabilized performance in a wide range of application.

性能			
·····································			
······周速:20 m/s			
呼び径			
······ φ 20~ φ 250			
用途			
ブロセス用ポンプ、	攪拌機、	ブロワ	

 Performance ·····Pressure: 1.3 MPaSpeed : 20 m/s Nominal Size ···· \$ 20~ \$ 250 Application

·····Process Pumps, Mixer, Blower

上記 AAU, ABU 形のバランス形シールです。

プロセス用ポンプ、攪拌機、ブロワ

The mechanical of this type is a balance seal for type AAU and type ABU described above.

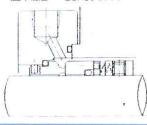
● 性能
························
······周速:20 m/s
●呼び径
······ φ 20~ φ 250
●用途

 Performance ···Pressure : 3.5 MPa .. Speed: 20 m/s Nominal Size ····· \$ 20~ \$ 250 Application ······Process Pumps, Mixer, Blower

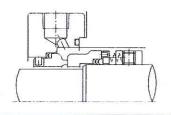
TYPE AEU, AFU



(基本構造) Construction



TYPE AEB, AFB



ISO. ANSI. 規格のポンプにも適用可能に設計されたシールで、形式 AAU, ABU の姉妹品です。

The mechanical seal of this type is a seal designed to be applicable to the pump of ISO and ANSI code, and is a sister product of type AAU, ABU.

●性能	Performance
·····································	Pressure: 1.3 MPa
······周速:20 m/s	Speed : 20 m/s
●呼び径	Nominal Size
······ φ 18~ φ 130	∮ 18~ ∮ 130
●用途	 Application
ブロセス用ポンプ、ケミカルポンブ	Process Pumps, Chemical Pumps

上記 AEU, AFU 形のバランス形シールです。形式 AAB, ABB の姉妹品です。

The mechanical seal of this type is a balance seal for type AEU and type AFU described above, and is a sister product of type AAB, ABB.

●性能	Performance
·················	·····Pressure : 3.0 MPa
·················周速:20 m/s	Speed : 20 m/s
●呼び径	 Nominal Size
$\phi 22 \sim \phi 130$	\$ 22~ \$ 130
●用途	 Application
ブロセス用ポンプ、ケミカルポンプ	Process Pumps, Chemical Pump

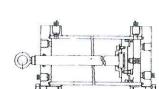
注:圧力、周速限界はそれぞれ最大値を表していますので、選定にはご注意下さい。

Note: It is advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.



(特長)

攪拌機等のダブルシールの封液加 圧用として設計されたもので、外 部からの圧力源がない機器に適し ています。



(基本構造) Construction

Equalizing Units

附属機器

Equalizing unit is designed to pressurize the seal liquid of double seal such as agilator, etc., and is suitable to equipment in which has no pressure source.

プレッシャユニット



(特 展)

攪拌機、ポンプ、ブロワ等に使用 されるダブルシールの封液循環装 置です。加圧方式は N2 ガス加圧 方式、ポンプ加圧方式の2種があ ります。標準以外の設計も可能で す。

(基本構造) Construction



Pressure Units

This is a double seal type sealing luquid circulation unit used for mixer, pump, blower, etc. The pressurizing method is available in two types of nitrogen gas pressurizing method and pump pressurizing method. The non-standard type is also available to designing.

フラッシングクーラ

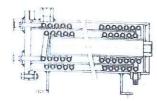


高温流体の場合にメカニカルシー ルを保護するため、フラッシング ラインに設置されます。伝熱管は 各流体に適用できるよう、各種用 音していすす

(特長)

 20000	
TYPE	伝熱面積
HE-5S	0.25m ²
HE-5A	0.4 m^2
HE-5B	0.6 m ²
HE-5C	0.8 m2

(基本構造) Construction



Cooler

The flushing cooler is installed at the flushing line, to protect the mechanical seal for case when the high-temperature fluid is used. Each type of heat transfer pipe is prepared, to be applicable to each fluid.

サイクロンセパレータ



(特長)

メカニカルシールをスラリから保 護するため、シールボックスへの フラッシングラインに設置します。 フラッシング流体を円錐状の本体 に注入し旋回運動で遠心力を加え ることにより固形粒子を分離し排 出します。

(基本構造) Construction



Cyclone Sepalator

The cyclone sepalator is arranged at the flushing line leading to the seal box, to protect the mechanical seal box from slurry. The flushing fluid is poured in the conical main unit, and is applied with centrifugal force by executing the turning operation, to separate and discharge the solid particle.

Y 形ストレーナ



(特長)

メカニカルシールをスラリから保 護するため、シールボックスへの フラッシングラインに設置します。 スラリーは内蔵されている網によ り除去されます。

〔基本構造〕 Construction



Type-Y Strainer

The type-Y strainer is arranged at the flushing line leading to the seal box, to protect the mechanical seal box from slurry. The slurry is removed by the built-in net.

TYPE GAKEM



(基本構造) Construction



ナイフエッジシールを標準採用しており、清水から高粘度流体、スラリー液まで幅広い流体に適用 が可能です。シール端面材料は耐摩耗・耐薬品性に優れたSiCを採用し長寿命が期待出来ます。 またコンパクトな設計になっており ISO、DIN規格のポンプにもそのまま装着が可能です。

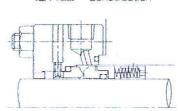
Since this seal uses knife edge seal for mating ring, it provides the stabilized performance against high viscosity and slurry liquid. Mating ring is made of SiC, which provide excellent resistance against corrosion and wear. The mechanical seal of this type is seal designed to be applicable to the pump of ISO and DIN code.



TYPE TELSM



(基本構造) Construction



シールリングにSiCを単体で使用し、ドライブカラに放射状の溝を設けたマルチスプリング形メ カニカルシールです。金属部品はSUS316で構成しており、酸・アルカリ溶液・微粒子を含む流 体のほか広範囲の流体に使用可能です。

This seal is multi spring type seal with solid SiC seal ring and radial grooves on the drive collar. SUS316 is used for metal parts which is applicable to acid, alkaline and wide range



TYPE CEU, CFU



(基本構造) Construction



ISO 規格のポンプに適用できるよう設計され、摺動材に SiC を標準採用したワンコイルスプ リングシールで、ケミカル液に適しています。高粘度液用として同様な構造のナイフエッジシー ルもあります。(形式: CEL, CFL: 圧力 0.5MPa)

The mechanical seal of this type is a one-coil spring seal of which mating material generally uses SiC, so designed as to be applicable to the pump of ISO standard, and is suitable to the chemical liquid. The knife edge seal of slimiar construction is also available to the highviscosity liquid. (Type: CEL, CFL Pressure: 0.5MPa)



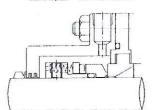
注: 任力、周遠線界はそれぞれ最大値を表していますので、選定にはご注意下さい。

Note: It is advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.

TYPE EAB

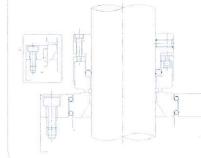


[基本構造] Construction





(基本構造) Construction



アウトサイドバランスタイプ

特長 摺動材に耐食性、耐摩耗性に優れたSiC同士の組合せを標準としたアウトサイドシールです。 腐食性の厳しい薬液用に適しています。高粘度液用に同様な構造のナイフエッジシールも

Out-said Balance Type

Features

This is a an outside seal generally made up SiC materials in combination, which provide excellent resistance against corrosion and wear, and is also suitable to highly corrosive chemicals. The knife edge seal of similar construction is also available to the high-viscosity liquid. (Type: EAK)

•性能	圧力:1.0MPa
	周速:20m/s
●呼び径	φ20~φ130
●用途	各種産業での薬液用ポンプ
• 代表的摺	動材組合せ

..SiC vs. SiC

 Performance
 Pressure: 1.0 MPa .Speed: 20 m/s

Nominal Size . \$20~ \$130

 Application ...Chemical Pumps

•Face Material Silicon Carbide vs. Silicon Carbide

ケミマイティーⅡ ドライコンタクトタイプ

特長 軸パッキンにOリングを使用したアウトサイド形メカニカルシールで、シール構成部分が 機器本体の外側にあるためメンテナンスが容易です。缶内のガスを直接シールすることが 出来るため、ダブルシールのように封液を用意する必要がありません。また、シール液循 環ユニットや加圧タンク、シールポットなどの付属機器が不要で設備費の低減が可能です。

Chemimighty II Dry-contact Type

Features This seal is a out-side type mechanical seal having an O-ring as a stem packing. Its maintenance is very easy because the seal structure is situated outside the equipment. The tank can be directly sealed to prevent the gas leakages. So, unlike the double-seal type, any sealing liquid is not required. Since it does not need accessories such as a seal liquid circulation unit, a pressure tank, and a seal pot, the investment in equipment can be decreased.

●性能				
●性能	II+	•	DAMPa	
	周速		1.0m/s	
●呼び径	. 20		. 350	

 Performance Pressure: 0.4 MPa

 Nominal Size . φ20~ φ 150

...各種産業での攪拌機器

Application

●代表的摺動材組合せ ·SiC vs.グラスファイバ入りP.T.F.E. ・セラミック単体 vs. グラスファイバ入りP.T.F.E. ·SiC vs. 特殊充填材入りP.T.F.E. ・セラミック単体 vs. 特殊充填材入りP.T.F.E.

Face Material

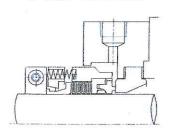
· Silicon Carbide vs. P.T.F.E. with glass fibers ·Ceramic vs. P.T.F.E. with glass fibers · Silicon Carbide vs. P.T.F.E. with Special Filler

·Ceramic vs. P.T.F.E. with Special Filler

TYPE WCB



(基本構造) Construction



●用涂

PTFE ベローズと摺動材に SiC を用いた耐食性に優れたアウトサイドシールです。アルミナセ ラミック等の脆性材料のスリーブにも装着可能な設計となっています。攪拌機等のドライシー ルとしても優れた性能を発揮します。高粘度用に同様な構造のナイフエッジシールもあります。 (形式: WCK)

The mechanical seal of this type is an outside seal having excellent resistance against corrosion, in which PTFE bellows and SiC is used for sealing material. It is so designed as to be attached to the sleeve made of fragile material such as alumina ceramic, etc. It also provides the excellent performance as a dry seal for agitator, etc. The knife edge seal of slimiar construction is also available to the high-viscosity liquid. (Type: WCK)

·圧力: 0.6 MPa ·周速:14 m/s ●呼び径 $-\phi 20 \sim \phi 100$ ●用途

 PerformancePressure : 0.6 MPa ·····Speed: 14 m/s · Nominal Size ··· \$ 20~ \$ 100

Application

·····Chemical Pumps, Slurry

注:圧力、周速限界はそれぞれ最大値を楽していますので、適定にはご注意下さい。

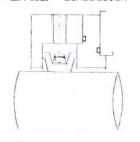
Note: It is advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.

・各種薬液、スラリ液

TYPE G1 (一般用)

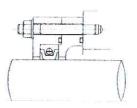


(基本構造) Construction



TYPE G1-FL

(基本構造) Construction



シンプルな U 字形ゴムを用いた端面摺動シールです。軸振れ、軸の偏心の多い低速機器に適 しています。優れた自封性能を有し、粉体を含む気体用にも適用可能です。

The mechanical seal of this type is an end surface type seal which the simplified U-shape rubber, and is suitable to low-speed equipment in which shaft run-out or shaft eccentricity occurs frequently. It provides the excellent automatic sealing performance, and is applicable to the gas containing powder.

 Performance ●性能 ······Pressure : 0.2 MPa ·圧力: 0.2 MPaSneed - 6 m/s ··周速:6m/s ●呼び径 · Nominal Size $-\phi 50 \sim \phi 450$ ···· \$ 50 ~ \$ 450 ●用 途 Application ·各種産業機械 ·····Rotating Equipments

フロキュレータの水槽軸貫诵部隔壁用シールです。シンプルな U 字形ゴムを用いた端面摺動 シールで、優れた自封性能を有します。水中軸受けユニット G1-BS もあります。

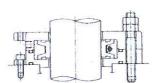
The mechanical seal of this type is a seal used for partition at the through part of flocculator water tank. It is an end surface type seal which uses the simplified U-shape rubber, and plovides the excellent self-sealing performance. The submersible bearing type G1-BS is also available

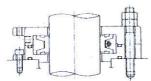
●性能 Performance ··圧力: 0.2 MPaPressure : 0.2 MPa ·周谏:6m/sSpeed: 6 m/s Nominal Size ●呼び径 ··· \$ 60 ~ \$ 250 \$60~\$250 ●用 途 Application …フロキュレータ ····Flocculator

TYPE G1-PRS



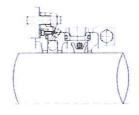
(基本構造) Construction





TYPE G1-STB

(基本構造) Construction



舶用ラダーストックの軸封用シールで、シンプルな U 字形ゴムを用いた端面摺動シールです。 ケーシングが分割されていないエコノミ形 G1-E-A もあります。

The mechanical seal of this type is a seal used for shaft seal of marine rudder stock or end surface seal which uses a simplified U-shape rubber. The economy type G1-E-A is also available, of which the casing is not split.

●性能 Performance ·圧力: 0.2 MPa ···Pressure: 0.2 MPa ●呼び径 Nominal Size \$ 80 ~ \$ 990 · \$80~ \$990 Application ●用 涂 …舶用ラダーストック ······Rudder Stock

シンプルな U 字形ゴムを用いた端面摺動シールで、海水潤滑式軸受を装備した船尾管用のシー ルです。軸移動への追随性に優れています。NK, JG 等の各船級に実績が多数あります。

The mechanical seal of this type is an end surface type seal which uses the simplified Ushape rubber, and is used for stern tube, which is provided with sea water lubrication type bearing. It provides the excellent follow-up performance against the axial movement. It has been supplied a lot to each ship class such as NK, JG, etc.

• 性能 PerformancePressure : 0.12 MPa ··圧力: 0.12 MPa ·周速:6 m/sSpeed : 6 m/s ●呼び径 Nominal Size ···· ∮ 65~ ∮ 450 $\phi 65 \sim \phi 450$ ●用 途 Application ·船尾管 ·····Stern Tube

注:上記の範囲を越える条件で選定する場合は弊社にご相談下さい。

Note: When selecting the coupling for range exceeding the conditions shown above, consult. Nippon Pillar,

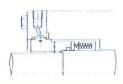
Mechanical Seal

TYPE PEC



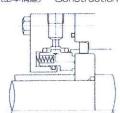
TYPE PEC-1RB

(基本構造) Construction



TYPE PEC-35B

(基本構造) Construction



固定側シール面にオリフィスを通って噴き出すガス圧力とスプリング力とが釣り合い、シール 面間に数 μm から十数 μm の安定した隙間を持たせ、漏れ量を制限する非接触形シールです。 ラビリンスシールやセグメントシール等の軸流形シールに比べ、シール性能、寿命、信頼性に 優れていると共に、軸方向寸法も短く、機器をコンパクトに設計可能です。外部に洩らすこと のできないガスや粉体を含む気体に用いられます。

Features

The mechanical seal of this type is a non-contact type seal, in which the pressure of gas which blows out of through the orifice on to the fixed side seal is balanced with the spring force, and a stabilized clearance (several micro-meters upto several dozens of micro-meters) is secured across the seal surface, to restrict the leakage rate. Since it provides the excellent sealing performance, reliability as well as labyrinth seal, segment seal, etc., it is possible to design the equipment to compactly, and is applicable to the gas containing

● 性能 • Performance

形式	TYPE	
PEC	-1RB	
PEC	-3SB	

圧力 Pressure 2 0 MPa 1.0 MPa

周速 Speed 呼び径・Nominal Size \$ 35 - \$ 130 20 m/s 120 m/s \$ 35 - \$ 400

●用涂

タービン、ブロワ、コンプレッサ、攪拌機

the gas or powder which is not allowed to leak to the outside.

Application

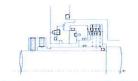
Turbine, Blower, Compressor, Mixer

フェニックスシール



TYPE PPG-1R

(基本構造) Construction



TYPE PPG-35

(基本構造) Construction



フェニックスシールは、シール面に不死鳥の羽根のような独自のグルーブを設け、マルチバリアに より動圧を効果的に生かしたシールです。高圧・高速・高温の様々なシミュレーション試験を実 施しており、遠心圧縮機からスチームタービン、ブロワまで広範囲にご使用頂けます。

Phoenix seal's unique groove patterns on seal face like wings of Phoenix make advanced gas seal technique for centrifugal compressors, steam turbines, blowers, and other machines. The symmetrical and multi-independent grooves give successfully a bi-directional and more stble gas seal to machines.

●性能 • Performance

形式 TYPE PPG-1RB PPG-3SB

开力 Pressure 1.0 MPa 10.0 MPa

周速 Speed 20 m/s 150 m/s

呼び径 · Nominal Size \$ 40~ \$ 120 \$ 50~ \$ 200

●用途

タービン、ブロワ、コンプレッサ

Application

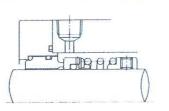
Turbine, Blower, Compressor

TYPE CCU (US-1)

メカニカルシール



(基本構造) Construction (MC3-D)



日本舶用工業会に型式 US-1 で正式採用されているシールで、腐食 (電食) やスラリの影響を 受けにくいワンコイルスプリングを採用しています。回転環の軸用 O リング部分には目詰ま りによる追随不良防止用の穴がついています。あらゆる産業の冷却水系(工業用水、排水、海 水)のポンプにも使用されます。

The mechanical seal of this type is a seal which is officially adopted for type US-1 by the Japanese Marine Equipment Association, and uses the one-coil spring which is hardly affected by corrosion (electrolytic corrosion) or slurry. There is a hole prepared at the O-ring of rotating seat, for prevention of follow-up failure due to closing. The mechanical seal of this type is applicable to the pump used for cooling water system (industrial water, waste water, sea water) in any industries.

. 圧力: 1.0 MPa ·周速:15 m/s

●呼び径

 $\phi 20 \sim \phi 130$ ●用途

清水、海水、潤滑油、 カーゴポンプ

• Performance

····Pressure : 1.0 MPa ·Speed: 15 m/s

Nominal Size

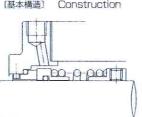
···· \$ 20 - \$ 130 Application

··Clean Water, Sea Water, Lubrication oil, Cargo Pumps

TYPE CGU (US-2)



(基本構造) Construction



日本舶用工業会で形式 US-2 と定められたシールで、腐食(電食) やスラリの影響を受けにく いワンコイルスプリングを採用しています。そして舶用以外のあらゆる産業でも使用可能です。 インチサイズ (US-3) もシリーズ化しています。

Fearures

The mechanical seal of this type is a seal which is officially adopted for type US-2 by the Japanease Marine Equipment Association, and uses the one-coil spring which is hardly affected by corrosion (electrolytic corrosion) or slurry. It is applicable in any industries besides for marine use. The inch-size type (US-3) is also available in series.

● 性能

·圧力: 1.0 MPa

·周速:15 m/s ●呼び径

· \$\phi 20\sim \phi 180 ●用途

·清水、海水、潤滑油、 カーゴポンプ

Performance

·····Pressure : 1.0 MPa ··Speed: 15 m/s

· Nominal Size

·· \$ 20~ \$ 180

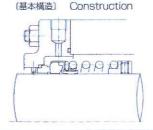
Application

··Clean Water, Sea Water, Lubrication oil, Cargo Pumps

TYPE HGU



(基本構造) Construction



舶用シールの改良形です。ゴムベローズを使用しているため、軸パッキン部での追随不良は起 こりません。腐食(電食)やスラリの影響を受けにくいワンコイルスプリングを採用していま す。

Features

The mechanical seal of this type is an improved version of marine use seal. Since it uses the rubber bellows, no follow-up failure will occur at the shaft packing. Besides, it also uses the one-coil spring which is hardly affected by corrosion (electrolytic corrosion) or slurry.

·压力:1.5 MPa ·周速:15 m/s ●呼び径 · \$20~\$120 ●用途

······Pressure: 1.5 MPa ··Speed: 15 m/s

 Nominal Size ·· \$ 20~ \$ 120

Performance

Application

·· Clean Water, Sea Water, Lubrication oil Pumps

注: 圧力、周速限界はそれぞれ最大値を表していますので、選定にはご注意下さい。

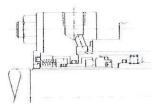
Note: It is advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.

·清水、海水、潤滑油

TYPE GHB



(基本構造) Construction



当社の静止形シール標準タイプで、コンパクトに設計されています。スプリングを大気側に設 けているため、目詰まりがおこりません。両持ポンプや立形ポンプ用は、セット爪によってカー トリッジ化されていますので、装着時のセット位置が自動的に決まり、寸法調節作業は不要で

Features

The mechanical seal of this type is a standard static type seal developed by Nippon Pillar, and is designed for compact type. Since the spring is arranged at the atmospheric side, no clogging will occur in the mechanical seal. For the center impeller type pump or vertical pump, the setting position of mechanical seal is determined automatically, thus requiring no adjustment of dimension, as the setting plate is designed for cartridge type.

压力: 4.0 MPa 周速:40m/s

●呼び径

 $\phi 30 \sim \phi 200$

●用途

石油精製、石油化学、ケミカル 等のプロセスポンプ

···Pressure · 4 0 MPaSpeed: 40m/s

Nominal Size

Application

·····Process Pumps

TYPE JAB



〔基本構造〕 Construction



特長

高速、高圧でしかも圧力変動の大きい条件で、安定したシール性を発揮する高負荷条件シール です。左右がほぼ対称なカーボン製遊動環の使用により、大きな圧力変動に強く、遊動環の多 数の穴を通るフラッシング液が摺動熱を効果的に除去する設計です。

The mechanical seal of this type is a seal for high load, which provides the stabilized sealing performance under the conditions of high speed, high pressure and great pressure fluctuation. Since it uses the floating ring made of carbon, which is almost bilaterally symmetrical, it is resistible against a great pressure fluctutaion, and makes it possible for the flushing liquid passing through a lot of holes arranged on the floating ring, to remove the sliding heat effectively.

●性能

·圧力:10.0 MPa ·周速:80 m/s

· \$50~ \$250

●呼び径

●用途

高負荷原子力発電所用ポンプ、 ボイラ給水、循環水ポンプ

Performance

·····Pressure: 10.0 MPa ··Speed: 80 m/s

Nominal Size

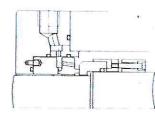
.... \$ 50 - \$ 250

Application

···High Velocity, High Pressure, High Temparature

TYPE YAB

(基本構造) Construction



JAB 形をコンパクトにした遊動環付回転形シールです。

The mechanical seal of this type is a rotating type seal with floating ring, which is a compact type JAB.

●性能

·压力:10.0 MPa ·周速:20 m/s

●呼び径

 $\phi 35 \sim \phi 130$

●用途

高負荷原子力発電所用ポンプ、 ボイラ給水、循環水ポンプ

Performance

···Pressure: 10.0 MPa

......Speed: 20 m/s

 Nominal Size ····· \$ 35~ \$ 130

Application

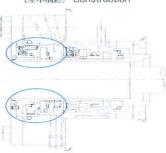
··High Velocity, High Pressure, High Temperature

注:圧力、周速限界はそれぞれ最大値を表していますので、選定にはご注意下さい。

Note : It is advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.



(基本構造) Construction



RRGシールは、2次シール用ドライコンタクトシールで、タンデムシールに替わるシールユニ ットとしてご利用いただけます。シール面には負荷低減のための溝加工を行い、耐ドライ特性 を向上させました。また、シールリングには、特殊潤滑剤を含浸したことで長寿命化を達成い たしました。

Features

This mechanical seal is used as secondary seal in tandem seal, Groove on the seal face reduces load to the seal and contributes longer life. Special lubricant is impregnated in the seal face, ensuring a stable sealing performance against dry running.

●性能

...圧力: max. 0,1 MPa 周读: max 20 m/s ..温度: max. -50 ~+180 ℃

...各種プロセスポンプ

●呼び径

 $.\phi20 \sim \phi130$ ●用途

Performance

..Pressure : max. 0.1 (0.2) MPa .Speed: max, 20 m/s ...Temperature : max. -50~+180 °C

..Process Pumps

Nominal Size

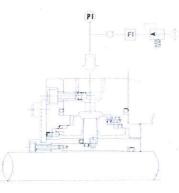
\$20~\$130

Application

TYPE AD Seal



(基本構造) Construction



液用ダブルドライガスシールは、すきま自動調整機能を備えた動圧タイプの端面非接触形ドラ イガスシールです。運転前に、シールガスを機内圧+2barで供給し、ポンプを起動すると回転 環に設けたグルーブにより動圧が発生し、シール面に一定のすきまが保持され機内流体の漏れ を防止します。シール室の加圧は、窒素ガスで行うため、付帯設備が簡略化でき、従来のダブ ルメカニカルシールで必要であったオイルユニット等が不要です。

Features

The double dry gas seal(for liquid) is a dynamic pressure end surface non-contact type dry gas seal provided with an automatic clearance adjustment function.

When the pump is started with the seal gas supplied at "Internal pressure + 2bar" before operation. the dynamic pressure is generated by the groove arranged on the rotary seat, by which a constant clearance is secured at the seal surface, to prevent the leakage of fluid from the equipment.

Since the seal chamber is pressurized, using the nitrogen gas, it becomes possible to simplify the attached unit, and it becomes unnecessary to arrange the oil unit that was required for conventional double mechanical seal.

●性能

.圧力: F.V~1.6 MPaG .周速:3~40 m/s 温度: max 200°C ●呼び径

●用途

 $.\phi 50 \sim \phi 163$..各種プロセスポンプ

Performance

Pressure : F V~1 6 MPaG Speed: 3-40 m/s ..Temperature : max. 200 °C

Nominal Size

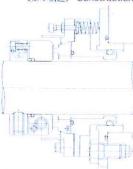
Application

..Process Pumps

TYPE SCUR-2 (ARII)



〔基本構造〕 Construction



ピラーARIIシールは、潤滑性に優れた特殊カーボンを採用することで無給水運転は勿論、1時 間以上の気中運転を可能にしました。また、固定側の摺動部品と回転側部品が分割構造となっ ているため、機器を分解することなくメンテナンスが可能です。

Features

The Pillar ARII seal has made it possible to perform the air operation for over one hour by adopting the special carbon having excellent lubricity.

Since the seal is so constructed that the stationary seal face and rotary side parts are split, the maintenance is executable without disassembling the equipment.

LITHE	
	۰

TEBL	
***************************************	圧力: max. 0.5 MPa
*******************	周速:max.12 m/s
	PV値: max. 4 MPa·m/s
	温度: max. 80 ℃
Det = W/Com	

●呼び径

	Φ35	$\sim \phi 260$	
●田途		4,000,000,000	

縱軸先行待機、	下水雨水排水縦軸、
河川水ポンプ	a and the male Mostly

Performance

Pressure: max. 0.5 MPa
Speed : max. 12 m/s
PV value : max. 4 MPa·m/
Temperature : max. 80 °C

Nominal Size

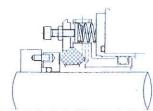
	\$35~\$
 Application 	

.Vertical axis stand-by pump, Sewage Pump

TYPE SCU (RII)



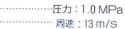
(基本構造) Construction



シール面を形成する軟質材側を二分割とし、補修時に機器を分解する必要がなく、アウトサイ ドに配置することで日常点検を可能にし、またスプリング力を調整可能にしたシールです。

It is not necessary to disassemble the equipment for repair, as the mechanical seal of this type is a seal of which mild material side (making up the seal surface) is split, and also makes it possible to perform the dialy inspection, as it is arranged at the outside. It is also make it possible to adjust the spring force.

• 性能



・呼び径

●用途

各種水ポンプ、汚水ポンプ

Performance

·····Pressure: 1.0 MPa ------Speed: 13 m/s

Nominal Size

··· \$ 20~ \$ 280

Application

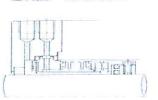
····Water Pumps, Filthy Water Pumps

TYPE QAK

メカニカルシール



〔基本構造〕 Construction



成形金属ベローズを使用し、摺動材の一方を鋭利なナイフエッジ状とすることで、高粘度、重 合、凝固性の各流体に安定した性能を発揮するように開発されたシールです。

Since the mechanical seal of this type uses a formed metal bellows and its sealing material is designed for sharp knife edge at one end, it provides the stabilized performance against the high-viscosity liquid, polymeric liquid, coagulating liquid, etc.

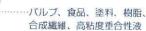
●性能

圧力	1.0 MPa
周速	20 m/s

●呼び径



●用途



·····Pressure: 1.0 MPaSpeed: 20 m/s

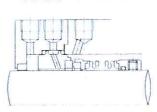
Nominal Size

··· \$ 20 ~ \$ 106

 Application ...Pulp, Foods, Paint, Resin. Synthetic fiber, Polymerized Liquid

TYPE WAK

(基本構造) Construction



QAK 形をコンパクトにした回転形成形金属ベローズシールです。

The mechanical seal of this type is a rotating type formed metal bellows seal, which is a compact type QAK.

●性能

·圧力:1.0 MPa ··周速:12 m/s

●呼び径

· φ20~ φ114

●用途

…粘性液、重合性液、スラリ液

Performance

·····Pressure : 1.0 MPaSpeed : 12 m/s

Nominal Size

··· \$ 20~ \$ 114

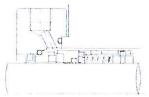
Application

····Adhesive Liquid, Polymerized Liquid Slurry

TYPE PEU, PFU



(基本構造) Construction



Features

The mechanical seal of this type is one-coil spring seal providing excellent resistance against corrosion and slurry. It is a seal which adopts the clutch mechanism for transmission of seal rotating torque, to make up for the disadvantage of spring drive. The knife edge seal of slimiar construction is also available to the high-viscosity liquid. (Type: PEL, PFL, pressure: 0.5MPa)

耐食、耐スラリに強いワンコイルスプリングシールで、シールの回転トルク伝達にクラッチ機

構を採用し、スプリング駆動の欠点をカバーしたシールです。高粘度液用として同様な構造の

ナイフェッジシールもあります。(形式: PEL, PFL: 圧力 0.5MPa)

●性能
·····································
·····································
●呼び径
······ φ 20~ φ 130
●用途
高粘度液、スラリ混入液、

Performance	
·····Pressure: 1.3 MPa	
Speed : 15 m/s	
Nominal Size	
····· ∮ 20~ ∮ 130	
 Application 	
High Viscosity Liquid, Slui	ry
Crystalline Solution	

TYPE PEB, PFB

(基本構造) Construction



上記 PEU, PFU 形のバランス形シールです。高粘度液用として同様な構造のナイフエッジシー ルもあります。(形式: PEK, PFK: 圧力 1.0MPa)

The mechanical seal of this type is a balance seal for type PEU and type PFU described above. The knife edge seal of slimiar construction is also available to the high-viscosity liquid (Type: PEK, PFK, pressure: 1.0MPa)

●性	台片
呼	び径
	······ <i>Ф</i> 22∼ <i>Ф</i> 130
●用	途
	高粘度液、スラリ混入液

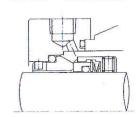
結晶性液



TYPE VEU. VFU



(基本構造) Construction



ISO. 規格のポンプに適用可能です。板バネの使用により軸方向の長さが短くできています。 流体の滞留が少なく、食品用にも有利なシールです。高粘度用に同様な構造のナイフエッジシー ルもあります。(形式: VEL, VFL: 圧力 0.5MPa)

The mechanical seal of this type is applicable to the pump of ISO code. It is designed for shorter length in axial direction, as it uses a leaf spring. It is accompained by little fluid accumulation, and is advantageous to food use. The knife edge seal of simiar construction is also available to the high-viscosity liquid. (Type: VEL, VFL, pressure: 0.5MPa)

●性能 ·圧力: 0.9 MPa ·周速:15 m/s ●呼び径 · \$18~ \$45 ●用途 ・サニタリーポンプ、ギヤポンプ

 PerformancePressure: 0.9 MPaSpeed: 15 m/s Nominal Size ∮ 18~ ∮ 45 Application ······Sanitary Pumps, Gear Pumps

注:圧力、周速限界はそれぞれ最大値を表していますので、選定にはご注意下さい。

Note: It is advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.

TYPE WBR70



〔基本構造〕 Construction

ISO、DIN規格のポンプにも装着が可能な回転形金属ベローズシールで、軸パッキンタイプでの 作動不良対策に効果を発揮します。ベローズ材質は、インコネルを使用しており広範囲の流体 に使用可能です。

Features

The bellows pack is a rotary type metal bellows seal that can be also attached to the pump compatible to ISO or DIN, and can provide the effect for countermeasure against operation failure

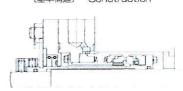
Since the inconel is used for bellows material, it can be applicable to a wide range of fluid.



TYPE QBS



(基本構造) Construction



耐圧力に優れた溶接金属2重ベローズを用いた静止形シールで、軸パッキンを用いていないた め追随性に優れていると共に、パッキン材の耐熱限界を考慮する必要がなく、高温用に適して

Features

The mechanical seal of this type is a stationary type seal, using a double bellows of welded metal without no shaft packing, which provides the excellent resistance against pressure. Since it provides the excellent follow-up performance and does not require any consideration for heat resistance limit of packing material, it is suitable to high-temperature use.





Follow the instructions, before installation and operation, for your safety.

- * Specifications and dimensions are subject to change without prior notice.
- * The data on this catalogue are solely for your reference and are not to be construed as constituting a warranty.
- * EDP® and PILLARFOIL® are registered trademark of Nippn Pillar Packing Co., Ltd.

NIPPON PILLAR PACKING CO., LTD.

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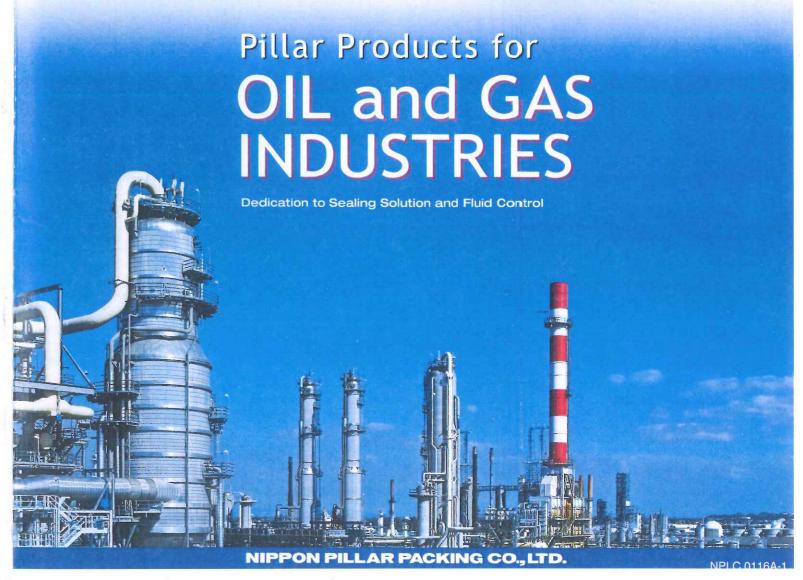




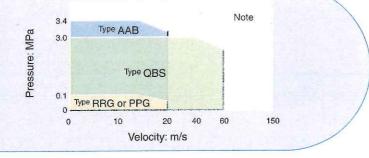
CAT. No.00104004A-1 1401(Kc)1





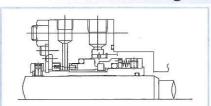


Selection of seal for pump



Mechanical Seals

Type AAB



Dawwa I

SiC (Tungsten Carboide) vs Carbon & Flouro Elastomer, 316 SS

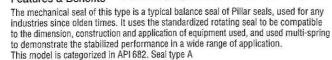




Type RRG.PPG



Rotating multi-spring seal



Pressure: 4.2MPa (610psi), Velocity: 20m/s, Nom.size: \$\phi20~250 Application: Process pump, Mixer, Blower

Rotating welded metal bellows Seal



Features & Benefits The bellows pack is a rotary type metal bellows seal that can be also attached to the pump compatible to ISO or DIN, and can provide the effect for countermeasure against operation failure of shaft packing type.

Since the inconel is used for bellows material, it can be applicable to a wide of fluid. This model is categorized in API 682. Seal type B

Performance

Pressure: 2.0MPa (290psi), Velocity: 25m/s, Nom.size: \$\phi20~100 Application: Utility pump, Middle pressure pump

Welded metal bellows Seal



The mechanical seal of this type is a stationary type seal, using a double bellows of welded metal without no shaft packing, which provides the excellent resistance against pressure. Since it provides the excellent follow-up performance and does not require any consideration for heat resistance limit of packing material, it is suitable to high-temperature use. This model is categorized in API 682. Seal type C

Features & Benefits

Pressure: 3.0MPa (435psi), Velocity: 60m/s, Nom.size: \$23~180 Application: High temperature liquid

dry contact seal / dry gas seal



These mechanical seal is used in tandem seal as containment seal. RRG:This is a dry contact seal. The seal ring is grooved for reduction of load and is impregnated with special lubricant, it can assure the stable sealing performance for a long time. PPG:This is a dry gas seal. The seal surface of rotating ring is uniquely grooved. to use the hydro dynamic pressure effectively by the multi-independent grooves. These arrangement are 2CW-CS in API 682.

Performance

Pressure: 0.1MPa (14.5psi), Velocity: 20m/s, Nom.size: \$\phi20~130\$

Type Phoenix Seal® Non-Contact dry gas seal



Bi-directional type non-contact dry gas seal

Multi-independent hydrodynamic pressure distribution generated by multiindependent grooves gives more stable seal performance. (US 5664748, 5529318 EU Pending)

Performance

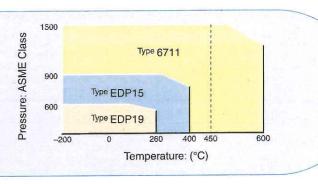
Pressure: 10MPa (1450psi), Velocity: 150m/s, Nom.size: ϕ 50~200 Application: Turbine, Blower, Compressor

Carbon vs Sic & Fluoro Elastomer, 316 SS

Note: When selecting the mechanical seal for range exceeding the conditions shown above, consult NIPPON PILLAR

this advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.

Selection of valve packing



Gland Packings

Type EDP15 *

Pillarfoil® Braided Packing

Pillar style EDP 15/No. 6315CL-EDP15 is made from high grade flexible graphite Pillarfoil® yarn that is externally reinforced by inconel wire mesh. The packing is treated with a special lubricant to ensure excellent sealability.

Temperature: -200 ~ +400°C (-328 ~ +750°F) * Pressure: 15.5MPa (2200psi) ASME class 900 pH: 0 to 14 (except strong oxidizers)

* On the condition the temperature of the packing remains below +660°F (+350°C)





Type EDP19*





PTFE fiber Braided Packing for low torque

Features & Benefits

Pillar style EDP 19/No.4519 is manufactured with a carbon fiber core encapsulated by a pure PTFE braid. This unique combination gives you the outstanding characteristics of both carbon and PTFE.

Temperature: -29 ~ +260°C (-20 ~ +500°F) Pressure: 10.3MPa (1400psi) ASME class 600 pH: 0 to 14

Type 6711*

Features & Benefits

Pillar style No. 6711 is made from a Pillarfoil® yarn with braid over braid construction, reinforced by inconel wire.

Performance

Temperature: -200 ~ +600°C (-328 ~ +1100°F) * Pressure: 25.9MPa (3700psi) ASME class 1500 pH: 0 to 14 (except strong oxidizers)

* in steam +840°F(+450°C) atmosphere





0

Type 6501L



Carbonized fiber packing

Pillarfoil® Braided Packing

Features & Benefits

Pillar style No. 6501L is a square braid packing made from Pillar carbonized yarn impregnated with a PTFE dispersion and lubricant.

Performance

Temperature: ~ +200°C (~ +390°F) * Pressure: 1.0MPa (140psi) Shaft speed: 20m/s (4000fpm) PV: 9.8MPa · m/s pH: 2 to 12 (except strong oxidizers) * For fluid exceeding +176°F(+80°C), the cooling unit is to be attached



* These products have gotten the patent

フラッシングクーラ

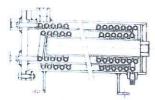


場合にメカニ

高温流体の場合にメカニカルシールを保護するため、フラッシングラインに設置されます。伝熱管は各流体に適用できるよう、各種用意しています。

TYPE	伝熱面積
HE-5S	0.25m ²
HE-5A	0.4 m ²
HE-5B	0.6 m^2
HE-5C	0.8 m^2

(基本構造) Construction



Cooler

Features

The flushing cooler is installed at the flushing line, to protect the mechanical seal for case when the high-temperature fluid is used. Each type of heat transfer pipe is prepared, to be applicable to each fluid.

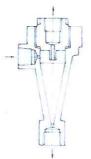
サイクロンセパレータ



[特長]

メカニカルシールをスラリから保護するため、シールボックスへのフラッシングラインに設置します。フラッシング流体を円錐状の本体に注入し旋回運動で遠心力を加えることにより固形粒子を分離し排出します。

(基本構造) Construction



Cyclone Sepalator

Feature

The cyclone sepalator is arranged at the flushing line leading to the seal box, to protect the mechanical seal box from slurry. The flushing fluid is poured in the conical main unit, and is applied with centrifugal force by executing the turning operation, to separate and discharge the solid particle.

Y 形ストレーナ



[特長]

メカニカルシールをスラリから保護するため、シールボックスへのフラッシングラインに設置します。 スラリーは内蔵されている網により除去されます。

(基本構造) Construction



Type-Y Strainer

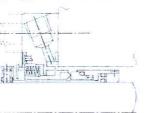
Feature:

The type-Y strainer is arranged at the flushing line leading to the seal box, to protect the mechanical seal box from slurry. The slurry is removed by the built-in net.

TYPE GAKEM



(基本構造) Construction

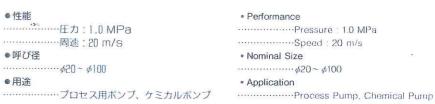


特長

ナイフエッジシールを標準採用しており、清水から高粘度流体、スラリー液まで幅広い流体に適用が可能です。シール端面材料は耐摩耗・耐薬品性に優れたSiCを採用し長寿命が期待出来ます。またコンパクトな設計になっておりISO、DIN規格のポンプにもそのまま装着が可能です。

Features

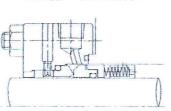
Since this seat uses knife edge seal for mating ring, it provides the stabilized performance against high viscosity and slurry liquid. Mating ring is made of SiC, which provide excellent resistance against corrosion and wear. The mechanical seal of this type is seal designed to be applicable to the pump of ISO and DIN code.



TYPE TELSM



(基本構造) Construction



特長

シールリングにSiCを単体で使用し、ドライブカラに放射状の溝を設けたマルチスプリング形メカニカルシールです。金属部品はSUS316で構成しており、酸・アルカリ溶液・微粒子を含む流体のほか広範囲の流体に使用可能です。

Features

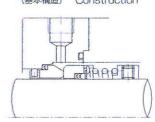
This seal is multi spring type seal with solid SiC seal ring and radial grooves on the drive collar. SUS316 is used for metal parts which is applicable to acid, alkaline and wide range liquid.



TYPE CEU, CFU



(基本構造) Construction



特長

ISO 規格のポンプに適用できるよう設計され、摺動材に SiC を標準採用したワンコイルスプリングシールで、ケミカル液に適しています。高粘度液用として同様な構造のナイフェッジシールもあります。(形式:CEL, CFL:圧力 0.5MPa)

Features

The mechanical seal of this type is a one-coil spring seal of which mating material generally uses SiC, so designed as to be applicable to the pump of ISO standard, and is suitable to the chemical liquid. The knife edge seal of slimiar construction is also available to the high-viscosity liquid. (Type: CEL, CFL Pressure: 0.5MPa)



注:圧力、周速限界はそれぞれ最大値を表していますので、選定にはご注意下さい。

Note: It is advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.

フラッシングクーラ

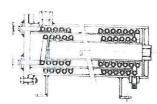


(特 長) 場合にメカニカ

高温流体の場合にメカニカルシールを保護するため、フラッシングラインに設置されます。伝熱管は各流体に適用できるよう、各種用意しています。

1	TYPE	伝熱面積
	HE-5S	0.25m ²
	HE-5A	0.4 m ²
	HE-5B	0.6 m ²
	HE-5C	0.8 m ²

(基本構造) Construction



Cooler

Features

The flushing cooler is installed at the flushing line, to protect the mechanical seal for case when the high-temperature fluid is used. Each type of heat transfer pipe is prepared, to be applicable to each fluid.

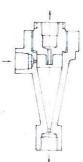
サイクロンセパレータ



(特長)

メカニカルシールをスラリから保護するため、シールボックスへのフラッシングラインに設置します。フラッシング流体を円錐状の本体に注入し旋回運動で遠心力を加えることにより固形粒子を分離し排出します。

(基本構造) Construction



Cyclone Sepalator

Feature

The cyclone sepalator is arranged at the flushing line leading to the seal box, to protect the mechanical seal box from slurry. The flushing fluid is poured in the conical main unit, and is applied with centrifugal force by executing the turning operation, to separate and discharge the solid particle.

Y 形ストレーナ



[特長]

メカニカルシールをスラリから保護するため、シールボックスへの フラッシングラインに設置します。 スラリーは内蔵されている網により除去されます。

〔基本構造〕 Construction



Type-Y Strainer

Features

The type-Y strainer is arranged at the flushing line leading to the seal box, to protect the mechanical seal box from slurry. The slurry is removed by the built-in net.

TYPE GAKEM



(基本構造) Construction



特長

ナイフエッジシールを標準採用しており、清水から高粘度流体、スラリー液まで幅広い流体に適用が可能です。シール端面材料は耐摩耗・耐薬品性に優れたSiCを採用し長寿命が期待出来ます。またコンパクトな設計になっておりISO、DIN規格のポンプにもそのまま装着が可能です。

eatures

Since this seal uses knife edge seal for mating ring, it provides the stabilized performance against high viscosity and slurry liquid. Mating ring is made of SiC, which provide excellent resistance against corrosion and wear. The mechanical seal of this type is seal designed to be applicable to the pump of ISO and DIN code.

プロセス用ポンプ、ケミカルポンプ

・プロセス用ポンプ、ケミカルボンブ

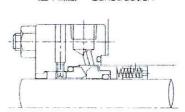
• ApplicationProcess Pump, Chemical Pump

····Process Pump, Chemical Pump

TYPE TELSM



(基本構造) Construction



特長

●用途

シールリングにSiCを単体で使用し、ドライブカラに放射状の溝を設けたマルチスプリング形メカニカルシールです。金属部品はSUS316で構成しており、酸・アルカリ溶液・微粒子を含む流体のほか広範囲の流体に使用可能です。

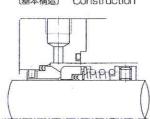
eatures

This seal is multi spring type seal with solid SiC seal ring and radial grooves on the drive collar. SUS316 is used for metal parts which is applicable to acid, alkaline and wide range liquid.

TYPE CEU, CFU



(基本構造) Construction



杜트

ISO 規格のポンプに適用できるよう設計され、摺動材に SiC を標準採用したワンコイルスプリングシールで、ケミカル液に適しています。高粘度液用として同様な構造のナイフェッジシールもあります。(形式: CEL, CFL: 圧力 0.5MPa)

Features

The mechanical seal of this type is a one-coil spring seal of which mating material generally uses SiC, so designed as to be applicable to the pump of ISO standard, and is suitable to the chemical liquid. The knife edge seal of slimiar construction is also available to the high-viscosity liquid. (Type: CEL, CFL Pressure: 0.5MPa)

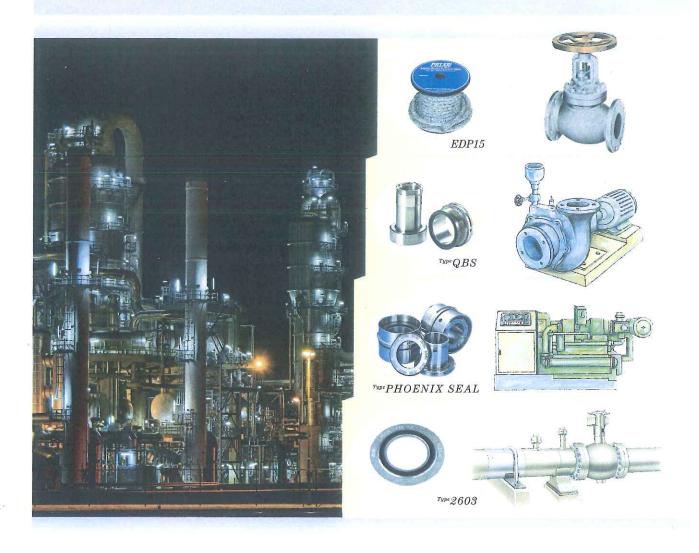
・・・・・・・プロセス用ポンプ、ケミカルポンプ

Performance Pressure : 0.9 MPa Speed : 15 m/s Nominal Size ∮ 18~ ∮ 55 Application Process Pumps, Chemical Pumps

注:圧力、周速限界はそれぞれ最大値を表していますので、選定にはご注意下さい。

Note: It is advised to select the mechanical seal of proper type carefully, as the pressure and peripheral speed limits indicate the maximum value respectively.

PILLAR Products in Process of REFINERY and PETROCHEMICAL Plants



PTFE Products

Type 4650(H)

AC bolts



Code: PF-4650(H)-ANSI - (Size) LB - (Size)"

Boit Hexagon Nut Steel Washer Insulation tube (lining)

Features & Benefits

Lined with hard Pilaflon®

With insulation washers and gaskets, it is to prevent galvanic corrosion which may be generated on different metal flanges. PFA insulation diameter is smaller than thread diameter, so enable easy insertion work.

Performance

Temperature: -196~200°C (-320~+390°F) Application: Flanges for pipe, Equipment

Type 480

FLUOROGOLD® Slide Bearing

Features & Benefits

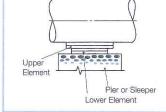
To accommodate relative sliding of equipment

Fluorogold® is a high load slide bearing to accommodate relative movement by earthquakes, temperature difference, wind and so on.

Performance

Load: 0.5~13.7MPa (75~2000psi), Temperature: -60~200°C (-76~+392°F) Application: Support for pipe, Equipment, Iron structure and apparatus

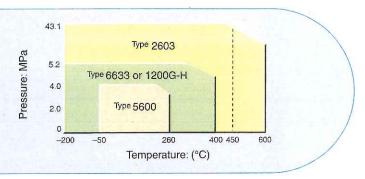




Code: PF-4801-FC-1010-CS 15L (width) × (length)

Carbon steel and PTFE

Selection of gasket

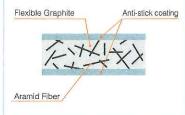


Gaskets

Type **5600**

Non-asbestos joint sheet (for general application)





Code: VG-5600 - (thickness) × (width) × (length)

Features & Benefits

Pillar style 5600 is joint sheet gasket which is compounded from flexible graphite, inorganic-fiber and aramid-fiber with rubber binder. This has superior flexibility and easy to handle.

Additionally we have various size of sheets, also for large size equipment.

Performance

Temperature: -50~260°C (-58~+500°F)

Pressure: 4.0MPa (580psi)

Application: Flanges for pipe, Equipment

Metalfoil inserted Pillarfoil® Sheet

Features & Benefits

Flexible Graphite sheet reinforced by stainless steel foil.

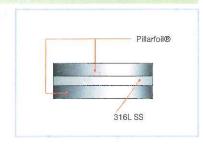
This has superior heat resistance and flexibility as well as sealability, and easy to handle.

Performance

Temperature: -200~400°C (-328~+750°F), Pressure: 5.2MPa (754psi) Application: Flanges for pipe, Equipment



Code: VG-6633 - (thickness) × (width) × (length)



Type **2603**

Pillarfoil® spiral wound gasket





Outer ring Inner ring Pillar original flexible graphite filler

Spiral wound gasket using Pillarfoil filler

Features & Benefits

It is superior in gas sealability, heat resistance and chemical resistance. It can be used in vacuum, LNG, nuclear application as well as general application.

Performance

Temperature: -200~600°C (-328~+1110°F) *

Pressure: 43.1MPa (6250psi)

Application: Flanges for pipe, Equipment * in steam +840°F(+450°C) atmosphere

Corrugated Metal with flexible graphite Cover

Features & Benefits

Pillar style 1200G-H is a gasket of such construction that the special Pillarfoil sheet is laminated on both surfaces of metal sheet which is corrugated to concentric form.

Performance

Temperature: -200~400°C (-328~+750°F), Pressure: 5.2MPa (754psi) Application: Flanges for pipe, Equipment



